



US007824780B2

(12) **United States Patent**
Kim et al.

(10) **Patent No.:** **US 7,824,780 B2**
(45) **Date of Patent:** **Nov. 2, 2010**

(54) **IMIDAZOPYRIMIDINE-BASED COMPOUND
AND ORGANIC LIGHT-EMITTING DEVICE
EMPLOYING ORGANIC LAYER INCLUDING
THE SAME**

(75) Inventors: **Hee-Yeon Kim**, Suwon-si (KR);
Seung-Gak Yang, Suwon-si (KR);
Jung-Han Shin, Suwon-si (KR);
Chang-Ho Lee, Suwon-si (KR);
Hee-Joo Ko, Suwon-si (KR)

(73) Assignee: **Samsung Mobile Display Co., Ltd.**,
Yongin (KR)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 441 days.

(21) Appl. No.: **12/028,744**

(22) Filed: **Feb. 8, 2008**

(65) **Prior Publication Data**
US 2008/0226945 A1 Sep. 18, 2008

(30) **Foreign Application Priority Data**
Mar. 13, 2007 (KR) 10-2007-0024697

(51) **Int. Cl.**
H01L 51/54 (2006.01)
C07D 487/04 (2006.01)

(52) **U.S. Cl.** **428/690**; 428/917; 544/281;
313/504; 313/506

(58) **Field of Classification Search** None
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

4,356,429 A 10/1982 Tang
6,559,256 B2 5/2003 Holmes et al.
6,620,529 B1 9/2003 Ise et al.

FOREIGN PATENT DOCUMENTS

EP 1 582 516 A1 10/2005
JP 11-329734 11/1999
JP 2005-220136 8/2005
KR 10-2005-0078472 8/2005
WO WO 2007/069847 A1 6/2007

OTHER PUBLICATIONS

Kuwabara et al., Advanced Materials, vol. 6, Issue 9, pp. 677-679.*
European Search Report dated Jun. 24, 2008, for European applica-
tion 08102100.8, indicating relevance of listed references in this IDS.
Ebisawa, A., et al., *Anthracenes and organic electroluminescent
devices using them as electron-injecting and -transporting agents*,
Chemical Abstracts Service, Columbus, Ohio (2008), XP 002481489
(On Order).

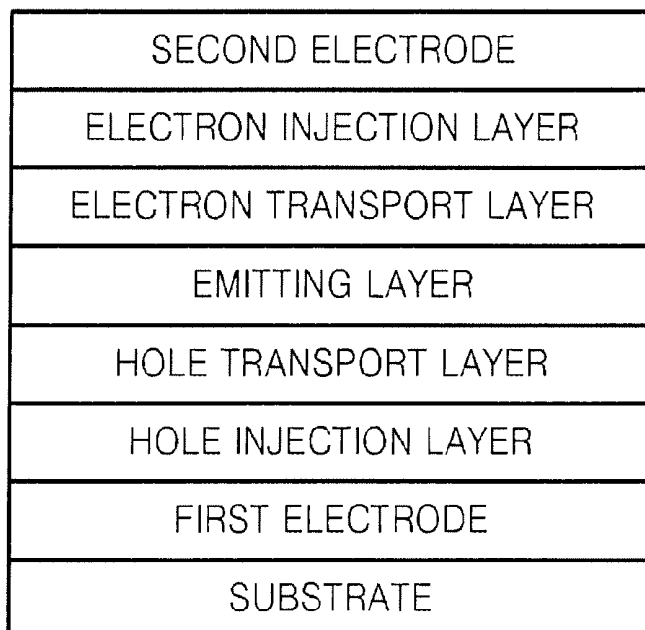
(Continued)

Primary Examiner—Dawn Garrett
(74) *Attorney, Agent, or Firm*—Christie, Parker & Hale, LLP

(57) **ABSTRACT**

Imidazopyrimidine-based compounds and organic light-
emitting devices employing organic layers including the imi-
dazopyrimidine-based compounds are provided. Organic
light-emitting devices employing organic layers including the
imidazopyrimidine-based compounds feature low driving
voltages, high efficiency, high brightness, long lifetimes, and
low power consumption.

15 Claims, 1 Drawing Sheet



OTHER PUBLICATIONS

Ebisawa, A., et al., *Anthracenes and organic electroluminescent devices using them as electron-injecting and -transporting agents*, Chemical Abstracts Service, Columbus, Ohio (2008), 2 pages, XP 002481489.

Adachi, C., et al., *Endothermic energy transfer: A mechanism for generating very efficient high-energy phosphorescent emission in organic materials*, Applied Physics Letters, vol. 79, No. 13, Sep. 24, 2001, pp. 2082-2084.

Adachi, et al., Appl. Phys. Lett., 79, pp. 2082-2084 (2001).

Patent Abstracts of Japan, Publication No. 11-329734, Published on Nov. 30, 1999, in the name of Sato, et al.

Patent Abstracts of Japan, Publication No. 2005-220136, Published on Aug. 18, 2005, in the name of Lee, et al.

* cited by examiner

FIG. 1

SECOND ELECTRODE
ELECTRON INJECTION LAYER
ELECTRON TRANSPORT LAYER
EMITTING LAYER
HOLE TRANSPORT LAYER
HOLE INJECTION LAYER
FIRST ELECTRODE
SUBSTRATE

1

IMIDAZOPYRIMIDINE-BASED COMPOUND AND ORGANIC LIGHT-EMITTING DEVICE EMPLOYING ORGANIC LAYER INCLUDING THE SAME

CROSS-REFERENCE TO RELATED PATENT APPLICATION

This application claims priority to and the benefit of Korean Patent Application No. 10-2007-0024697, filed on Mar. 13, 2007 in the Korean Intellectual Property Office, the entire content of which is incorporated herein by reference.

2

However, conventional organic light-emitting devices have unsatisfactory driving voltages, brightness, current density, power efficiency, and lifetime characteristics.

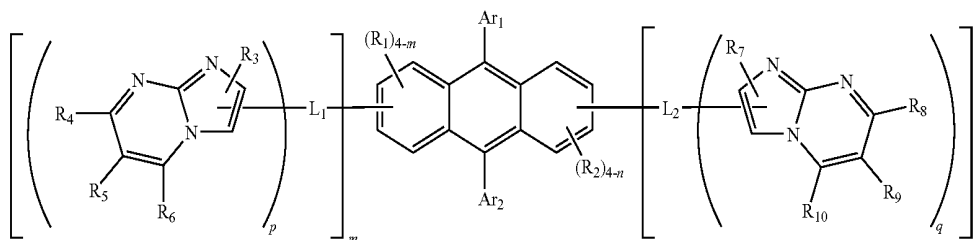
SUMMARY OF THE INVENTION

According to one embodiment of the present invention, an imidazopyrimidine-based compound has good electron transport capabilities.

In another embodiment of the present invention, an organic light-emitting device uses the imidazopyrimidine-based compound and has high efficiency, low driving voltage, high brightness, and long lifetime characteristics.

According to an embodiment of the present invention, an imidazopyrimidine-based compound is represented by Formula 1.

Formula 1



BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to imidazopyrimidine-based compounds and to organic light-emitting devices employing organic layers including the compounds. More particularly, the present invention relates to an imidazopyrimidine-based compound for use in an electron transport layer of an organic light-emitting device.

2. Description of the Related Art

Organic light-emitting devices (OLEDs) are self-emitting devices having wide viewing angles, good contrast, and rapid response speeds. OLEDs can create full-color images.

Generally, an organic light-emitting device is structured by sequentially stacking an anode, a hole transport layer, an emitting layer, an electron transport layer, and a cathode on a substrate. The hole transport layer, the emitting layer, and the electron transport layer are organic thin layers made of organic compounds.

Organic light-emitting devices having the above-described structure are operated as follows. When voltages are applied to the anode and cathode, holes from the anode are transported to an emitting layer via a hole transport layer, and electrons from the cathode are transported to the emitting layer via an electron transport layer. Carriers, such as the holes and the electrons, are recombined in the emitting layer to thereby generate excitons. When the excitons move from an excited state to a ground state, fluorescent molecules of the emitting layer emit light. Heteroaromatic compounds, such as oxadiazoles and thiadiazoles, are known as electron transport layer materials.

In Formula 1, each of p and q is independently an integer ranging from 1 to 5, and m and n are each independently an integer ranging from 0 to 4 provided that the sum of m and n is not zero (0). Each of R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ is independently selected from hydrogen, halogens, hydroxyl groups, cyano groups, substituted and unsubstituted C₁-C₃₀ alkyl groups, substituted and unsubstituted C₁-C₃₀ alkoxy groups, substituted and unsubstituted C₁-C₃₀ acyl groups, substituted and unsubstituted C₂-C₃₀ alkenyl groups, substituted and unsubstituted C₂-C₃₀ alkynyl groups, substituted and unsubstituted C₆-C₃₀ aryl groups, and substituted and unsubstituted C₃-C₃₀ heteroaryl groups. Two or more adjacent groups selected from R₄ through R₆ may be joined together to form a saturated or unsaturated ring. Two or more adjacent groups selected from R₈ through R₁₀ may be joined together to form a saturated or unsaturated ring. Each of L₁ and L₂ is independently selected from single bonds, substituted and unsubstituted C₁-C₃₀ alkylene groups, substituted and unsubstituted C₆-C₃₀ arylene groups, and substituted and unsubstituted C₃-C₃₀ heteroarylene groups. Each of Ar₁ and Ar₂ is independently selected from substituted and unsubstituted C₆-C₃₀ aryl groups and substituted and unsubstituted C₃-C₃₀ heteroaryl groups.

According to another embodiment of the present invention, an organic light-emitting device includes a first electrode, a second electrode, and an organic layer between the first electrode and second electrode. The organic layer includes the imidazopyrimidine-based compound.

The imidazopyrimidine-based compounds of Formula 1 have good electron transport capabilities. Thus, organic light-emitting devices employing organic layers including the imi-

dazopyrimidine-based compounds can have low driving voltages, high current densities, high brightness, high efficiency, and long lifetimes.

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other features and advantages of the present invention will be better understood by reference to the following detailed description when considered in conjunction with the attached drawing in which:

FIG. 1 is a schematic view of an organic light-emitting device according to an embodiment of the present invention.

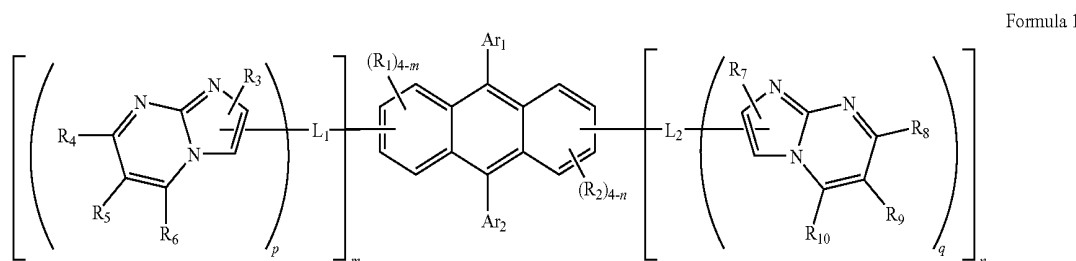
DETAILED DESCRIPTION OF THE INVENTION

According to one embodiment of the present invention, an imidazopyrimidine-based compound is represented by Formula 1.

For example, each of R_1 through R_{10} may be independently selected from hydrogen, substituted and unsubstituted C_1 - C_{10} alkyl groups, substituted and unsubstituted C_2 - C_{10} alkenyl groups, substituted and unsubstituted C_6 - C_{12} aryl groups, and substituted and unsubstituted C_3 - C_{12} heteroaryl groups.

Two or more adjacent groups selected from R_4 through R_6 , or two or more adjacent groups selected from R_8 through R_{10} may be joined together to form a substituted or unsubstituted C_6 - C_{12} aromatic ring, but the groups are not limited thereto.

In Formula 1, each of L_1 and L_2 is independently selected from single bonds, substituted and unsubstituted C_1 - C_{30} alkylene groups, substituted and unsubstituted C_6 - C_{30} arylene groups, and substituted and unsubstituted C_3 - C_{30} heteroarylene groups. For example, each of L_1 and L_2 may be independently selected from substituted and unsubstituted



According to Formula 1, an imidazopyrimidine ring is connected to at least one of the 1- to 8-positions of an anthracene ring via a linking group L_1 or L_2 .

The 9- and 10-positions of the anthracene ring are structurally weak points. Thus, if a functional group is introduced at the 9- and 10-positions of the anthracene ring, it may be easily separated from the anthracene ring due to heat, oxygen, moisture, or the like. For example, if an electron-deficient imidazopyrimidine ring is connected at the 9- or 10-position of the anthracene ring, the imidazopyrimidine ring is easily separated from the anthracene ring due to heat or the like generated during the formation (e.g., deposition) of an organic layer of an organic light-emitting device or during the operation of the organic light-emitting device, thereby lowering device characteristics. In an imidazopyrimidine-based compound according to the present invention, however, an aromatic ring, such as an aryl group or a heteroaryl group, is introduced at the 9- and 10-positions of an anthracene ring, and an electron-deficient imidazopyrimidine ring is introduced at at least one of the 1- to 8-positions of the anthracene ring, thereby improving the structural stability and electron mobility of the compound.

In Formula 1, each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 , R_7 , R_8 , R_9 , and R_{10} is independently selected from hydrogen, halogens, hydroxyl groups, cyano groups, substituted and unsubstituted C_1 - C_{30} alkyl groups, substituted and unsubstituted C_1 - C_{30} alkoxy groups, substituted and unsubstituted C_1 - C_{30} acyl groups, substituted and unsubstituted C_2 - C_{30} alkenyl groups, substituted and unsubstituted C_2 - C_{30} alkynyl groups, substituted and unsubstituted C_6 - C_{30} aryl groups, and substituted and unsubstituted C_3 - C_{30} heteroaryl groups. Two or more adjacent groups selected from R_4 through R_6 may be joined together to form a saturated or unsaturated ring, and two or more adjacent groups selected from R_8 through R_{10} may be joined together to form a saturated or unsaturated ring.

C_6 - C_{12} arylene groups, and substituted and unsubstituted C_3 - C_{12} heteroarylene groups, but are not limited thereto.

In Formula 1, each of Ar_1 and Ar_2 is independently selected from substituted and unsubstituted C_6 - C_{30} aryl groups, and substituted and unsubstituted C_3 - C_{30} heteroaryl groups. For example, each of Ar_1 and Ar_2 may be independently selected from substituted and unsubstituted C_6 - C_{12} aryl groups, and substituted and unsubstituted C_3 - C_{12} heteroaryl groups.

In Formula 1, each of p and q is an integer ranging from 1 to 5. In one embodiment, for example, each of p and q is an integer ranging from 1 to 3. That is, at least one imidazopyrimidine ring is connected to L_1 or L_2 , and the number of imidazopyrimidine rings may be determined according to the chemical structure of L_1 or L_2 .

In Formula 1, each of m and n is an integer ranging from 0 to 4. However, the sum of m and n is not zero (0). That is, at least one of the 1- to 8-positions of the anthracene ring is connected to the imidazopyrimidine ring. For example, m may be 0, and n may be 1. Alternatively, each of m and n may be 1.

Nonlimiting examples of suitable unsubstituted C_1 - C_{30} alkyl groups for use in Formula 1 include methyl groups, ethyl groups, propyl groups, isobutyl groups, sec-butyl groups, pentyl groups, iso-amyl groups, and hexyl groups. At least one hydrogen atom of the alkyl group may be substituted by a substituent selected from halogens, hydroxyl groups, nitro groups, cyano groups, amino groups, amidino groups, hydrazines, hydrazones, carboxyl groups and its salts, sulfonyl groups and its salts, phosphonyl groups and its salts, C_1 - C_{30} alkyl groups, C_1 - C_{30} alkenyl groups, C_1 - C_{30} alkynyl groups, C_6 - C_{30} aryl groups, C_7 - C_{20} arylalkyl groups, C_2 - C_{20} heteroaryl groups, and C_3 - C_{30} heteroarylalkyl groups.

Nonlimiting examples of suitable unsubstituted C_1 - C_{30} alkoxy groups for use in Formula 1 include methoxy groups, ethoxy groups, phenoxy groups, cyclohexyloxy groups, naphthyloxy groups, isopropoxy groups, and diphenyloxy groups. At least one hydrogen atom of the alkoxy group may be substituted by a substituent selected from those listed above in connection with the alkyl group.

Nonlimiting examples of suitable unsubstituted C_1 - C_{30} acyl groups for use in Formula 1 include acetyl groups, ethylcarbonyl groups, isopropylcarbonyl groups, phenylcarbonyl groups, naphthylcarbonyl groups, diphenylcarbonyl groups, and cyclohexylcarbonyl groups. At least one hydrogen atom of the acyl group may be substituted by a substituent selected from those listed above in connection with the alkyl group.

The unsubstituted C_2 - C_{30} alkenyl group in Formula 1 refers to an alkyl group as defined above that contains a carbon-carbon double bond at the center or an end of the alkyl group. Nonlimiting examples of suitable alkenyl groups include ethylene groups, propylene groups, butylene groups, and hexylene groups. At least one hydrogen atom of the alkenyl group may be substituted by a substituent selected from those listed above in connection with the alkyl group.

The unsubstituted C_2 - C_{30} alkynyl group in Formula 1 refers to an alkyl group as defined above that contains a carbon-carbon triple bond at the center or an end of the alkyl group. Nonlimiting examples of suitable alkynyl groups include acetylene groups, propylene groups, phenylacetylene groups, naphthylacetylene groups, isopropylacetylene groups, t-butylacetylene groups, and diphenylacetylene groups. At least one hydrogen atom of the alkynyl group may be substituted by a substituent selected from those recited above in connection with the alkyl group.

The unsubstituted C_6 - C_{30} aryl group used in Formula 1 refers to a carbocyclic aromatic system of 6-30 carbon atoms containing at least one aromatic ring. Two or more aromatic rings may be fused to each other or may be connected by a single bond or the like. At least one hydrogen atom of the aryl group may be substituted by a substituent selected from those listed above in connection with the alkyl group.

Nonlimiting examples of the substituted or unsubstituted C_6 - C_{30} aryl group include phenyl groups, C_1 - C_{10} alkylphenyl groups (e.g., ethylphenyl groups), C_1 - C_{10} alkylbiphenyl groups (e.g., ethylbiphenyl groups), halophenyl groups (e.g., o-, m- and p-fluorophenyl groups, dichlorophenyl groups), dicyanophenyl groups, trifluoromethoxyphenyl groups, o-, m-, and p-tolyl groups, o-, m-, and p-cumenyl groups, mesityl groups, phenoxyphenyl groups, (α,α -dimethylbenzyl)phenyl groups, (N,N'-dimethyl)aminophenyl groups, (N,N'-diphenyl)aminophenyl groups, pentalenyl groups, indenyl groups, naphthyl groups, halonaphthyl groups (e.g., fluoronaphthyl groups), C_1 - C_{10} alkyl-naphthyl groups (e.g., methylnaphthyl groups), C_1 - C_{10} alkoxynaphthyl groups (e.g., methoxynaphthyl groups), anthracenyl groups, azulenyl groups, heptalenyl

groups, acenaphthylenyl groups, phenalenyl groups, fluorenyl groups, anthraquinolyl groups, methylanthryl groups, phenanthryl groups, triphenylenyl groups, pyrenyl groups, chrysenyl groups, ethyl-chrysenyl groups, picenyl groups, perylenyl groups, chloroperlylenyl groups, pentaphenyl groups, pentacenyl groups, tetraphenylenyl groups, hexaphenyl groups, hexacenyl groups, rubicenyl groups, coronenyl groups, trinaphthylenyl groups, heptaphenyl groups, heptacenyl groups, pyranthrenyl groups, and ovalenyl groups.

The unsubstituted C_3 - C_{30} heteroaryl group used in Formula 1 refers to a system having at least one aromatic ring containing at least one heteroatom selected from N, O, P, and S. Two or more aromatic rings may be fused to each other or may be connected by a single bond or the like. At least one hydrogen atom of the heteroaryl group may be substituted by a substituent selected from those listed above in connection with the alkyl group.

Nonlimiting examples of the unsubstituted C_3 - C_{30} heteroaryl group used in Formula 1 include pyrazolyl groups, imidazolyl groups, oxazolyl groups, thiazolyl groups, triazolyl groups, tetrazolyl groups, oxadiazolyl groups, pyridinyl groups, pyridazinyl groups, pyrimidinyl groups, triazinyl groups, carbazolyl groups, indolyl groups, quinolinyl groups, and isoquinolinyl groups.

In more detail, nonlimiting examples of suitable substituents for R_1 through R_{10} in Formula 1 include hydrogen, C_1 - C_{10} alkyl groups, C_1 - C_{10} haloalkyl groups, C_2 - C_{10} alkenyl groups, C_2 - C_{10} haloalkenyl groups, phenyl groups, halophenyl groups, C_1 - C_{10} alkylphenyl groups, C_1 - C_{10} alkoxyphenyl groups, naphthyl groups, halonaphthyl groups, C_1 - C_{10} alkyl-naphthyl groups, and C_1 - C_{10} alkoxynaphthyl groups.

In Formula 1, nonlimiting examples of suitable substituents for L_1 and L_2 include phenylene groups, halophenylene groups, C_1 - C_{10} alkylphenylene groups, C_1 - C_{10} alkoxyphenylene groups, naphthylene groups, halonaphthylene groups, C_1 - C_{10} alkyl-naphthylene groups, and C_1 - C_{10} alkoxynaphthylene groups.

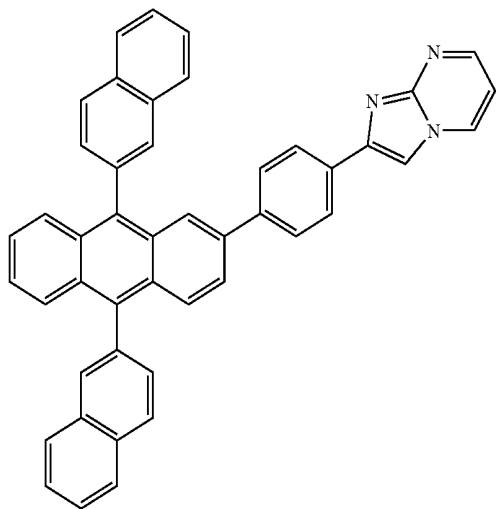
In Formula 1, nonlimiting examples of suitable substituents for Ar_1 and Ar_2 include phenyl groups, halophenyl groups, C_1 - C_{10} alkylphenyl groups, C_1 - C_{10} alkoxyphenyl groups, naphthyl groups, halonaphthyl groups, C_1 - C_{10} alkyl-naphthyl groups, C_1 - C_{10} alkoxynaphthyl groups, pyridinyl groups, halopyridinyl groups, C_1 - C_{10} alkylpyridinyl groups, C_1 - C_{10} alkoxy-pyridinyl groups, quinolinyl groups, haloquinolinyl groups, C_1 - C_{10} alkylquinolinyl groups, C_1 - C_{10} alkoxyquinolinyl groups, isoquinolinyl groups, haloisoquinolinyl groups, C_1 - C_{10} alkylisoquinolinyl groups, and C_1 - C_{10} alkoxyisoquinolinyl groups.

Nonlimiting examples of suitable compounds satisfying Formula 1 include Compounds 1 through 9.

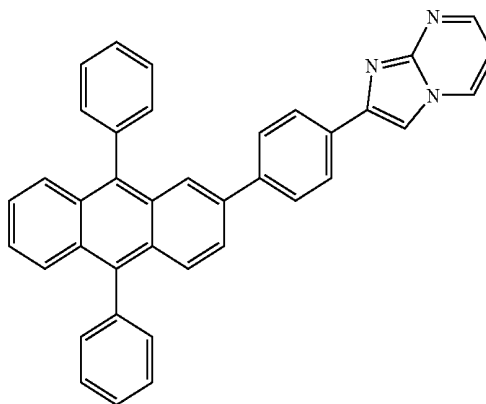
7

8

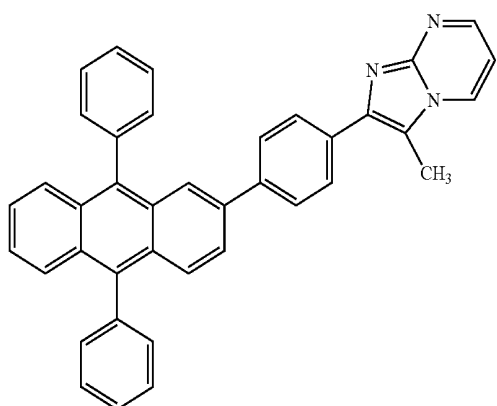
Compound 1



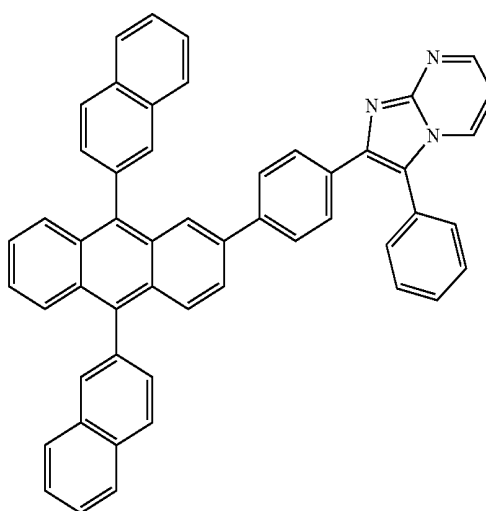
Compound 2



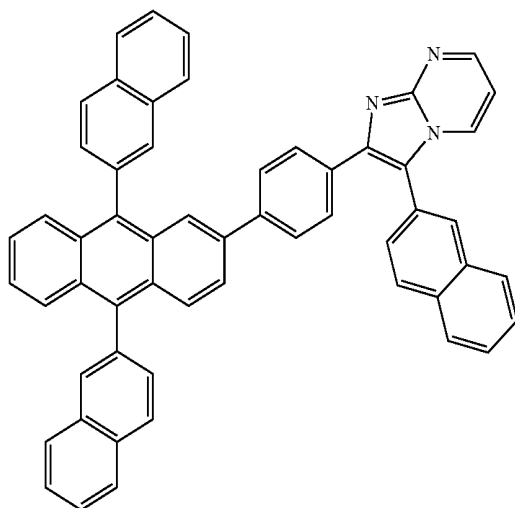
Compound 3



Compound 4

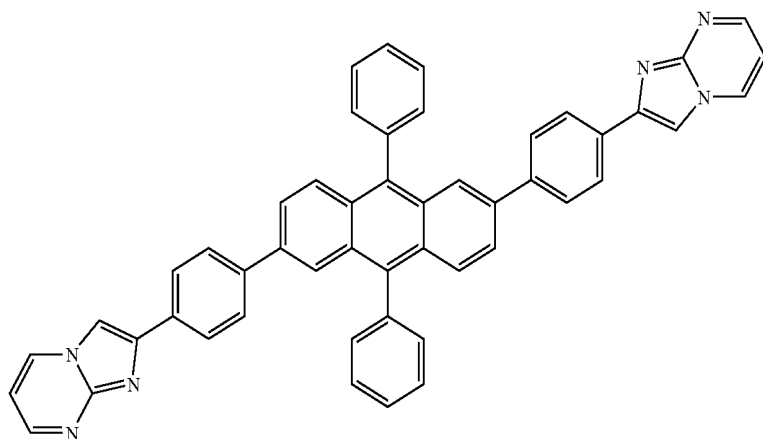


Compound 5

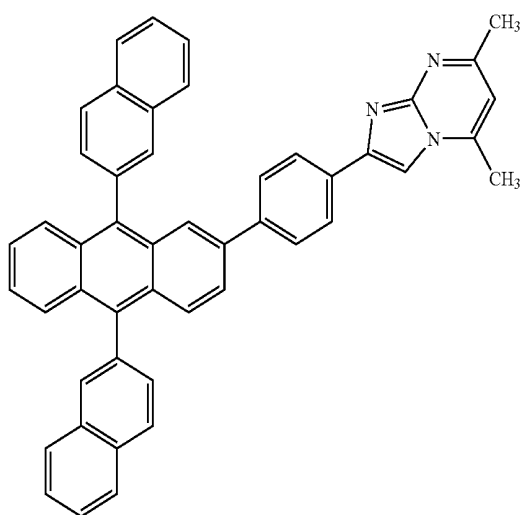


-continued

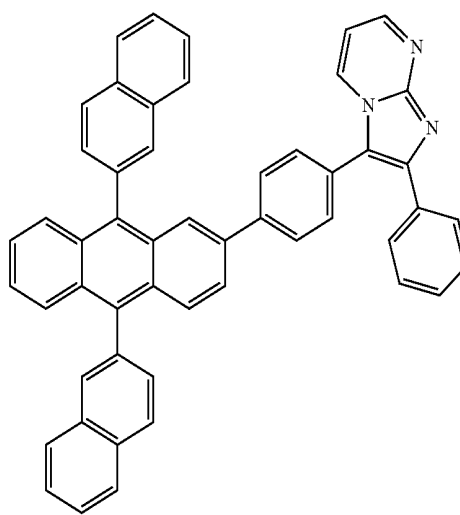
Compound 6



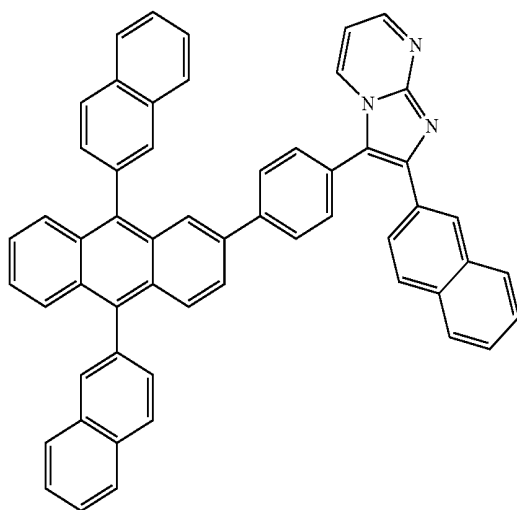
Compound 7



Compound 8



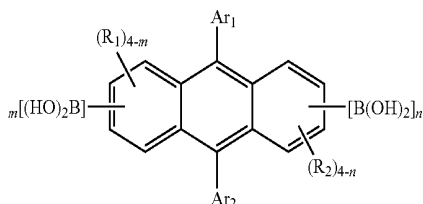
Compound 9



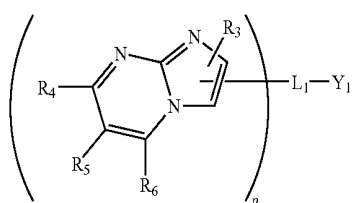
11

The imidazopyrimidine-based compounds of Formula 1 can be synthesized using any suitable method.

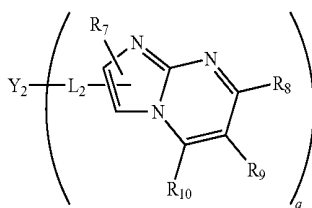
For example, an imidazopyrimidine-based compound of Formula 1 can be obtained by reacting a compound represented by Formula 2 below with a compound represented by Formula 3 below and/or a compound represented by Formula 4 below.



Formula 2



Formula 3



Formula 4

In Formulae 2 through 4, R_1 through R_{10} , L_1 , L_2 , Ar_1 , Ar_2 , p , q , n , and m are as defined above in connection with Formula 1. The above synthesis method can be performed using a Suzuki reaction.

The imidazopyrimidine-based compounds of Formula 1 as described above can be used in organic layers of organic light-emitting devices. In detail, according to one embodiment of the present invention, an organic light-emitting device includes a first electrode, a second electrode, and an organic layer between the first and second electrodes. The organic layer includes an imidazopyrimidine-based compound of Formula 1. In one embodiment, the organic layer may be an electron transport layer. The organic light-emitting device may further include at least one of a hole injection layer, a hole transport layer, an electron blocking layer, an emitting layer, a hole blocking layer, an electron transport layer, and an electron injection layer. For example, when the organic layer including the imidazopyrimidine-based compound of Formula 1 is an electron transport layer, the organic light-emitting device according to one embodiment of the present invention may further include a hole injection layer, a hole transport layer, an emitting layer, and an electron injection layer. Moreover, when forming an emitting layer using a phosphorescent material, the organic light-emitting device according to one embodiment of the present invention may further include a hole blocking layer. In addition, various modifications can be made.

In more detail, an organic light-emitting device according to an embodiment of the present invention is illustrated in FIG. 1. Referring to FIG. 1, an organic light-emitting device has a first electrode/hole injection layer/hole transport layer/emitting layer/electron transport layer/electron injection

12

layer/second electrode structure. In addition, an organic light-emitting device according to another embodiment of the present invention may have a first electrode/hole injection layer/emitting layer/electron transport layer/electron injection layer/second electrode structure, or a first electrode/hole injection layer/hole transport layer/emitting layer/hole blocking layer/electron transport layer/electron injection layer/second electrode structure, but is not limited thereto. Here, the electron transport layer may include a compound of Formula 1.

An emitting layer of an organic light-emitting device according to the present invention may include a phosphorescent or fluorescent dopant generating red, green, blue, or white light. The phosphorescent dopant may be an organometallic compound including at least one element selected from Ir, Pt, Os, Ti, Zr, Hf, Eu, Tb, and Tm.

A method of manufacturing an organic light-emitting device according to an embodiment of the present invention will now be described with reference to FIG. 1. First, a first electrode is formed on a substrate by deposition or sputtering using a first electrode material having a high work function. The first electrode may be an anode or a cathode. Here, the substrate may be any substrate commonly used in organic light-emitting devices. In one embodiment, the substrate may be a glass or transparent plastic substrate having good mechanical strength, thermal stability, transparency, surface smoothness, handling properties, and water repulsion. The first electrode material may be a material having good conductivity, nonlimiting examples of which include indium tin oxide (ITO), indium zinc oxide (IZO), tin oxide (SnO_2), zinc oxide (ZnO), Al, Mg, or Ag. The first electrode may be a transparent electrode, a translucent electrode, or a reflective electrode.

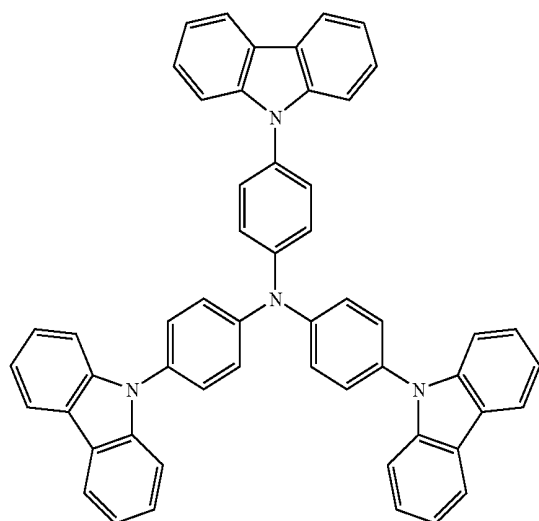
Next, a hole injection layer (HIL) may be formed on the first electrode using any one of various methods, e.g., vacuum deposition, spin-coating, casting, or Langmuir-Blodgett (LB) techniques.

When forming the hole injection layer by vacuum deposition, the deposition conditions vary according to the type of hole injection layer material, the structure and thermal characteristics of the hole injection layer, etc. However, in one embodiment, the hole injection layer is deposited at a deposition rate ranging from about 0.01 to about 100 Å/sec, a temperature ranging from about 100 to about 500° C., and a vacuum pressure ranging from about 10^{-8} to about 10^{-3} torr.

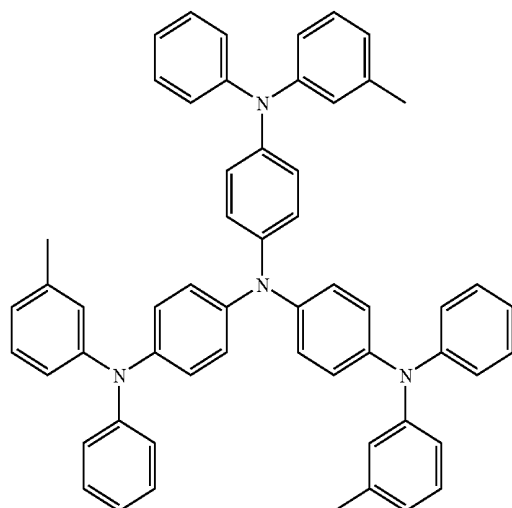
When forming the hole injection layer by spin-coating, the coating conditions vary according to the type of hole injection layer material, the structure and thermal characteristics of the hole injection layer, etc. However, in one embodiment, the spin-coating is performed at a coating speed ranging from about 2,000 to about 5,000 rpm, and, after the spin-coating, thermal treatment is performed at a temperature ranging from about 80 to about 200° C. to remove solvent.

The hole injection layer material is not particularly limited and may be any known hole injection layer material. Nonlimiting examples of suitable hole injection layer materials include phthalocyanine compounds (e.g., copper phthalocyanine), Starburst-type amine derivatives (e.g., TCTA, m-MT-DATA, m-MTDAPB), soluble conductive polymers, e.g., polyaniline/dodecylbenzenesulfonic acid (PANI/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (PANI/CSA), or polyaniline/poly(4-styrenesulfonate) (PANI/PSS).

13



TCTA



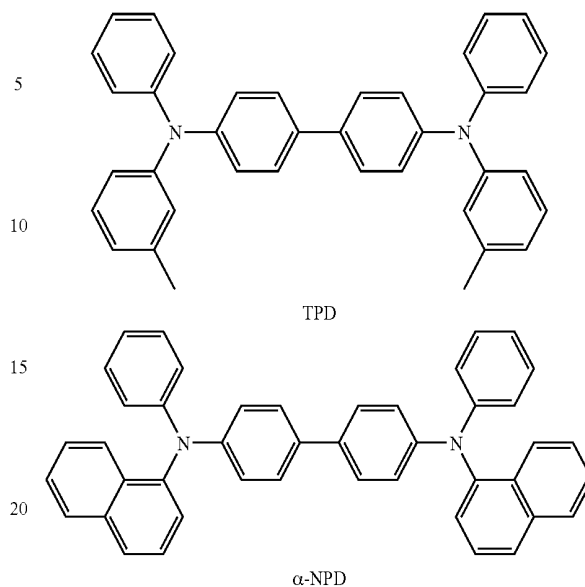
m-MTDATA

The hole injection layer may be formed to a thickness ranging from about 100 to about 10,000 Å. In one embodiment, for example, the hole injection layer is formed to a thickness ranging from about 100 to about 1,000 Å. When the thickness of the hole injection layer is within these ranges, proper hole injection characteristics can be obtained and increases in driving voltage can be substantially prevented.

Next, a hole transport layer (HTL) may be formed on the hole injection layer using various methods, e.g., vacuum deposition, spin-coating, casting, or LB techniques. When forming the hole transport layer using vacuum deposition or spin-coating, the deposition or coating conditions vary according to the type of compound used, but are generally the same as those for the formation of the hole injection layer.

The hole transport layer material is not particularly limited and may be any known hole transport layer material, e.g., carbazole derivatives (such as N-phenylcarbazole or polyvinylcarbazole), amine derivatives having a fused aromatic ring (such as N,N'-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD) or N,N'-di(naphthalene-1-yl)-N,N'-diphenylbenzidine (α -NPD)), and the like.

14



TPD

 α -NPD

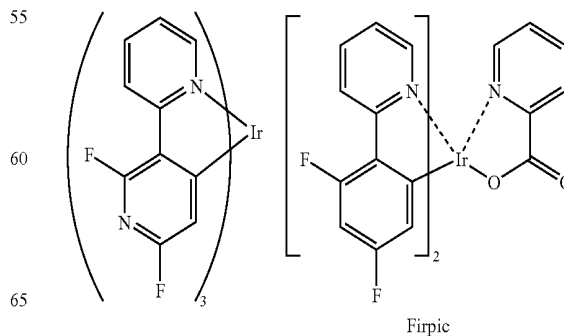
The hole transport layer may be formed to a thickness ranging from about 50 to about 1,000 Å. In one embodiment, for example, the hole transport layer may be formed to a thickness ranging from about 100 to about 600 Å. When the thickness of the hole transport layer is within these ranges, proper hole transport characteristics can be obtained and increases in driving voltage can be substantially prevented.

Next, an emitting layer (EML) may be formed on the hole transport layer using vacuum deposition, spin-coating, casting, or LB techniques. When forming the emitting layer using vacuum deposition or spin-coating, the deposition or coating conditions vary according to the type of compound used, but are generally the same as those for the formation of the hole injection layer.

The emitting layer may be formed using any known emitting material. The emitting layer may also be formed using any known host and dopant. With respect to the dopant, known fluorescent dopants and known phosphorescent dopants can be used. Nonlimiting examples of suitable hosts include Alq₃, 4,4'-N,N'-dicarbazole-biphenyl (CBP), poly(n-vinylcarbazole) (PVK), distyrylarylene (DSA), and the like.

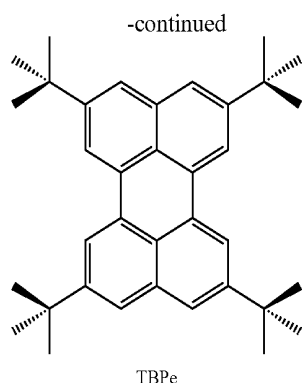
Nonlimiting examples of suitable dopants include Ir(ppy)₃ (ppy=phenylpyridine) (green), (4,6-F₂ppy)₂Irpic, PtOEP (platinum(II) octaethylporphyrin), compounds represented by Formula 5, Firpic, TBPe, and the like.

Formula 5



Firpic

15



The dopant may be present in an amount ranging from about 0.1 to about 20 parts by weight based on 100 parts by weight (the total weight of the host and the dopant) of the emitting layer material. In one embodiment, for example, the dopant may be present in an amount ranging from about 0.5 to about 12 parts by weight based on 100 parts by weight (the total weight of the host and the dopant) of the emitting layer material. When the content of the dopant is within these range, phosphorescence and fluorescence concentration quenching can be substantially prevented.

The emitting layer may be formed to a thickness ranging from about 100 to about 1,000 Å. In one embodiment, for example, the emitting layer may be formed to a thickness ranging from about 200 to about 600 Å. When the thickness of the emitting layer is within these ranges, proper emission characteristics can be obtained and increases in driving voltage can be substantially prevented.

When the emitting layer includes a phosphorescent dopant, a hole blocking layer (HBL) (not shown in FIG. 1) may be formed on the emitting layer to prevent diffusion of triplet excitons or holes into the electron transport layer. The hole blocking layer material is not particularly limited, and may be any known hole blocking layer material, e.g., oxadiazole derivatives, triazole derivatives, phenanthroline derivatives, Balq, BCP, and the like.

The hole blocking layer may be formed to a thickness ranging from about 50 to about 1,000 Å. In one embodiment, for example, the hole blocking layer may be formed to a thickness ranging from about 100 to about 300 Å. When the thickness of the hole blocking layer is within these range, proper hole blocking characteristics can be obtained and increases in driving voltage can be substantially prevented.

Next, an electron transport layer (ETL) may be formed using various methods, e.g., vacuum deposition, spin-coating, or casting. When forming the electron transport layer using vacuum deposition or spin-coating, the deposition or coating conditions vary according to the type of compound used, but are generally the same as those for the formation of the hole injection layer.

The electron transport layer material may be an imidazopyrimidine-based compound of Formula 1 as described above and may be used alone or in combination with a known material. Nonlimiting examples of suitable known electron transport layer materials include quinoline derivatives (such as tris(8-quinolinolate)aluminum (Alq₃)), and TAZ.

The electron transport layer may be formed to a thickness ranging from about 100 to about 1,000 Å. In one embodiment, for example, the electron transport layer may be formed to a thickness ranging from about 100 to about 500 Å. When the thickness of the electron transport layer is within these range,

16

proper electron transport characteristics can be obtained and increases in driving voltage can be substantially prevented.

An electron injection layer (EIL) may be formed on the electron transport layer to facilitate the injection of electrons from a cathode. The electron injection layer material may be any known electron injection layer material, e.g., LiF, NaCl, CsF, Li₂O, or BaO. The deposition or coating conditions of the electron injection layer vary according to the type of compound used, but are generally the same as those for the formation of the hole injection layer.

The electron injection layer may be formed to a thickness ranging from about 1 to about 100 Å. In one embodiment, the electron injection layer may be formed to a thickness ranging from about 5 to about 90 Å. When the thickness of the electron injection layer is within these range, proper electron injection characteristics can be obtained and increases in driving voltage can be substantially prevented.

Finally, a second electrode may be formed on the electron injection layer by vacuum deposition or sputtering. The second electrode may be a cathode or an anode. The material of the second electrode may be a metal or alloy having a low work function, an electroconductive compound, or a mixture thereof. Nonlimiting examples of suitable materials for the second electrode include lithium (Li), magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), etc. The second electrode may also be a transmissive cathode formed of ITO or IZO to produce a front-emission type device.

The following Synthesis Examples detailing the synthesis of Compounds 1-3 and Examples detailing the manufacturing of organic light-emitting devices employing organic layers including Compounds 1-3 are presented for illustrative purposes only and are not intended to limit the scope of the invention.

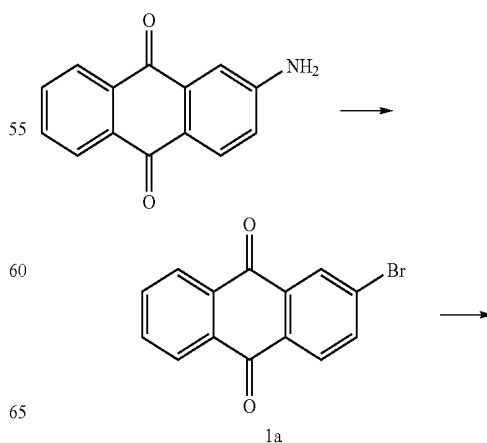
EXAMPLES

Synthesis Example 1

Synthesis of Compound 1

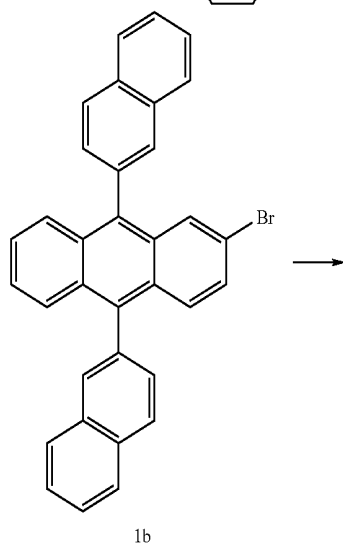
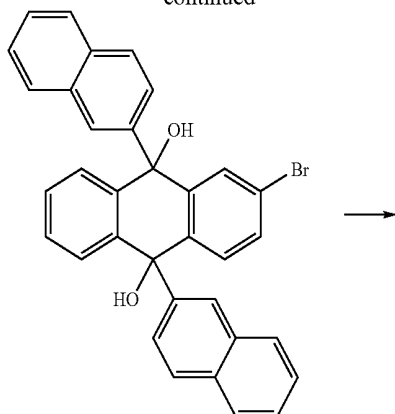
Compound 1 was synthesized according to Reaction Scheme 1.

Reaction Scheme 1

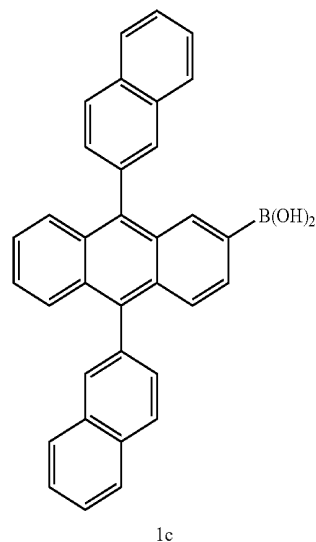


17

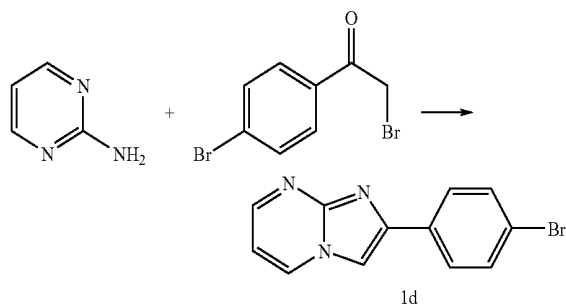
-continued



1b



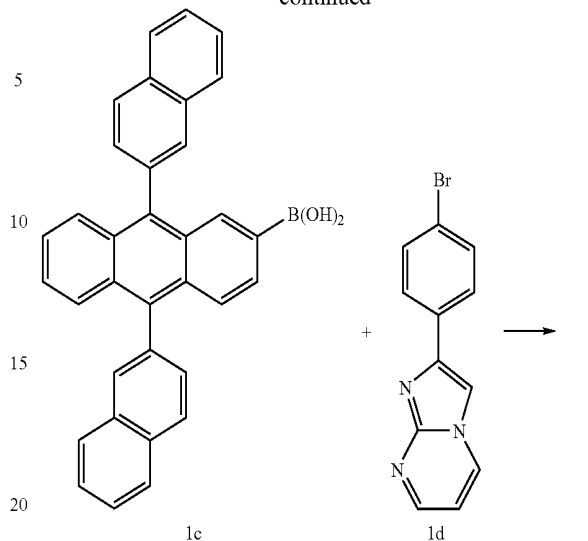
1c



1d

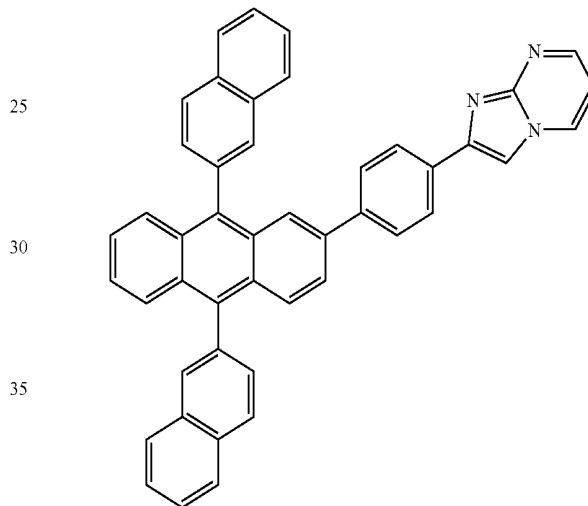
18

-continued



1c

1d



Compound 1

Synthesis of Intermediate 1a

Copper bromide (10 g, 44 mmol) and 2-aminoanthraquinone (8 g, 35.8 mmol) were added to 250 ml of bromic acid, and the reaction mixture was heated to 65° C. When gas generation was stopped, the reaction solution was cooled to room temperature, added to a 20% HCl solution (1,000 ml), and extracted with dichloromethane. The organic layer was dried over anhydrous magnesium sulfate to remove residual moisture, dried under reduced pressure, and purified by column chromatography (dichloromethane/n-hexane=4:1) to yield intermediate 1a (7.7 g).

Synthesis of Intermediate 1b

The intermediate 1a (10 g, 34.8 mmol) was added to 100 ml of dried THF under a nitrogen atmosphere. The reaction mixture was cooled to -78° C., and 2-naphthyl magnesium bromide (0.5M, 10 mmol) was gradually added thereto. The reaction solution was heated to room temperature and stirred for three hours. An ammonium chloride solution was added thereto and the resultant solution was extracted with methylenechloride. The organic layer was dried over anhydrous magnesium sulfate to remove the solvent, and dissolved in a

19

trace amount of ethylether. Petroleum ether was added thereto and the reaction mixture was stirred for several hours to obtain a solid compound. The solid compound was filtered and dried under vacuum to yield dinaphthyl dialcohol (17.6 g).

The dinaphthyl dialcohol (17.6 g, 32.4 mmol) was dispersed in 200 ml of acetic acid under a nitrogen atmosphere, and potassium iodide (53.4 g, 330 mmol) and sodium hypophosphite hydrate (58 g, 660 mmol) were added thereto. The reaction mixture was stirred and refluxed for three hours. The reaction solution was cooled to room temperature, filtered, washed with water and methanol, and dried under vacuum to yield intermediate 1b as a light yellow powder (11.3 g).

Synthesis of Intermediate 1c

The intermediate 1b (5 g, 9.81 mmol) was dissolved in 70 ml of dried THF under a nitrogen atmosphere, and butyl lithium (4.7 ml, 11.8 mmol) was added dropwise thereto at -78°C . The reaction mixture was stirred at -78°C . for one hour, and trimethylborate (2.20 ml, 29.4 mmol) was added thereto. The reaction solution was heated to room temperature and incubated for one hour. Then, a 2N HCl solution was added thereto, and the resultant solution was stirred for three hours. The resultant solid compound was washed and filtered with toluene to yield intermediate 1c as a light yellow powder (3.27 g, yield: 70%).

Synthesis of Intermediate 1d

2-aminopyrimidine (3.39 g, 35.98 mmol) and 2,4'-dibromoacetophenone (10 g, 35.98 mmol) were dissolved in ethanol (150 ml), and the reaction mixture was refluxed for 12 hours. The reaction solution was cooled to room temperature to obtain a white solid. The white solid was washed and filtered with a saturated NaHCO_3 solution. The organic layer was dried over anhydrous magnesium sulfate to remove residual moisture, dried under reduced pressure, and recrystallized (in dichloromethane/n-hexane) to yield intermediate 1d as a plate crystal (8.02 g, yield: 82%).

Synthesis of Compound 1

The intermediate 1c (1.85 g, 3.90 mmol) and the intermediate 1d (1 g, 3.90 mmol) were added to a mixed solvent of a potassium carbonate solution (2.7 g, 19.5 mmol) and THF, and $\text{Pd(PPh}_3)_4$ (225 mg, 0.196 mmol) was added thereto while stirring. The reaction mixture was refluxed for six hours. The reaction solution was cooled to room temperature, and the resultant solid compound was washed with water, ethanol, and toluene, and filtered to yield Compound 1 as a yellow powder (1.73 g, yield: 71%). (^1H NMR (400 MHz, CDCl_3) 8.51 (1H), 8.40 (1H), 8.12 (1H), 8.06-7.99 (5H), 7.96 (2H), 7.85 (1H), 7.78-7.59 (15H), 7.32 (2H), 6.84 (1H)).

Synthesis Example 2

Synthesis of Compound 2

Compound 2 (a yellow powder) was synthesized as in Synthesis Example 1 except that phenyl magnesium bromide was used instead of 2-naphthyl magnesium bromide in the synthesis of the intermediate 1b. (^1H NMR (400 MHz,

20

CDCl_3) 8.54 (1H), 8.42 (1H), 8.07 (2H), 7.96 (1H), 7.83 (1H), 7.80 (1H), 7.73-7.48 (15H), 7.35 (2H), 6.87 (1H)).

Synthesis Example 3

Synthesis of Compound 3

Compound 3 (a yellow powder) was synthesized as in Synthesis Example 1 except that phenyl magnesium bromide was used instead of 2-naphthyl magnesium bromide in the synthesis of the intermediate 1b, and 2,4'-dibromopropiophenone was used instead of dibromoacetophenone in the synthesis of the intermediate 1d. (^1H NMR (400 MHz, CDCl_3) 8.54 (1H), 8.22 (1H), 7.97 (1H), 7.93 (2H), 7.70 (1H), 7.71-7.52 (15H), 7.35 (2H), 6.92 (1H), 2.73 (3H)).

Example 1

A $15\ \Omega/\text{cm}^2$ ITO glass substrate (Corning, $1,200\ \text{\AA}$) was cut into $50\ \text{mm}\times 50\ \text{mm}\times 0.7\ \text{mm}$ pieces and subjected to ultrasonic cleaning in isopropyl alcohol and pure water (5 minutes for each) and UV/ozone cleaning (30 minutes) to form anodes. Then, m-MTDATA was vacuum-deposited on the anodes to form hole injection layers with a thickness of $750\ \text{\AA}$, and α -NPD was vacuum-deposited on the hole injection layers to form hole transport layers with a thickness of $150\ \text{\AA}$. DSA (97 wt %) used as a host and TBPe (3 wt %) used as a dopant were co-deposited on the hole transport layers to form emitting layers with a thickness of $300\ \text{\AA}$. Compound 1 obtained in Synthesis Example 1 was vacuum-deposited on the emitting layers to form electron transport layers with a thickness of $200\ \text{\AA}$. LiF was vacuum-deposited on the electron transport layers to form electron injection layers with a thickness of $80\ \text{\AA}$, and Al was vacuum-deposited on the electron injection layers to form cathodes with a thickness of $3,000\ \text{\AA}$, thereby completing the manufacture of organic light-emitting devices.

Example 2

Organic light-emitting devices were manufactured as in Example 1 except that Compound 2 obtained in Synthesis Example 2 was used as an electron transport layer material.

Example 3

Organic light-emitting devices were manufactured as in Example 1 except that Compound 3 obtained in Synthesis Example 3 was used as an electron transport layer material.

Comparative Example 1

Organic light-emitting devices were manufactured as in Example 1 except that Alq3 (8-hydroxyquinoline aluminum complex) was used as an electron transport layer material.

Evaluation Example

The current density (mA/cm^2), driving voltage (V), brightness (cd/m^2), and efficiency (lm/W) of the organic light-emitting devices manufactured in Examples 1-3 and Comparative Example 1 were evaluated using a PR650 (Spectroscan) Source Measurement Unit (manufactured by PhotoResearch), and the results are presented in Table 1 below.

TABLE 1

Sample	Current density (mA/cm ²)	Driving voltage (V)	Brightness (cd/m ²)	Efficiency (lm/W)
Example 1	10	4.1	860	6.54
Example 2	10	4.0	834	6.46
Example 3	10	4.6	771	5.28
Comparative Example 1	10	5.9	581	2.90

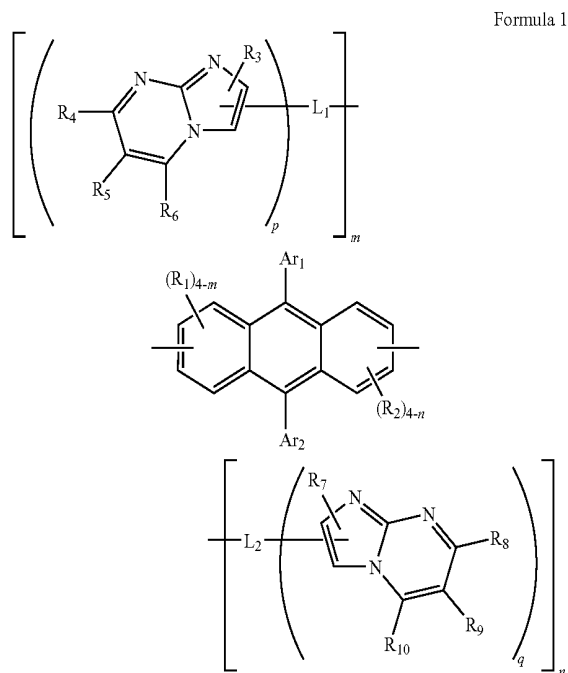
As shown in Table 1, the organic light-emitting devices manufactured in Examples 1-3 exhibited better current density, driving voltage, brightness, and efficiency characteristics than the organic light-emitting devices manufactured in Comparative Example 1. These results show that an organic light-emitting device employing an organic layer including an imidazopyrimidine compound of Formula 1 according to embodiments of the present invention exhibit higher brightness, higher efficiency, lower driving voltages, and longer lifetimes than conventional organic light-emitting devices.

The imidazopyrimidine-based compounds of Formula 1 according to embodiments of the present invention have good electron transport capabilities. Thus, organic light-emitting devices employing organic layers including imidazopyrimidine-based compounds can exhibit lower driving voltages, higher brightness, higher efficiency, lower power consumption, and longer lifetimes.

While the present invention has been illustrated and described with reference to certain exemplary embodiments, it will be understood by those of ordinary skill in the art that various changes may be made to the described embodiments without departing from the spirit and scope of the present invention as defined by the following claims.

What is claimed is:

1. An imidazopyrimidine-based compound comprising a compound represented by Formula 1:



wherein,

each of R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ is independently selected from the group consisting of

hydrogen, halogens, hydroxy groups, cyano groups, substituted and unsubstituted C₁-C₃₀ alkyl groups, substituted and unsubstituted C₁-C₃₀ alkoxy groups, substituted and unsubstituted C₁-C₃₀ acyl groups, substituted and unsubstituted C₂-C₃₀ alkenyl groups, substituted and unsubstituted C₂-C₃₀ alkynyl groups, substituted and unsubstituted C₆-C₃₀ aryl groups, and substituted and unsubstituted C₃-C₃₀ heteroaryl groups, wherein at least two adjacent groups selected from the group consisting of R₄ through R₆ are optionally joined together to form a saturated or unsaturated ring, and wherein at least two adjacent groups selected from the group consisting of R₈ through R₁₀ are optionally joined together to form a saturated or unsaturated ring;

each of L₁ and L₂ is independently selected from the group consisting of single bonds, substituted and unsubstituted C₁-C₃₀ alkylene groups, substituted and unsubstituted C₆-C₃₀ arylene groups, and substituted and unsubstituted C₃-C₃₀ heteroarylene groups;

each of Ar₁ and Ar₂ is independently selected from the group consisting of substituted and unsubstituted C₆-C₃₀ aryl groups, and substituted and unsubstituted C₃-C₃₀ heteroaryl groups;

each of p and q is an integer ranging from 1 to 5; and

each of m and n is an integer ranging from 0 to 4, wherein a sum of m and n is not zero.

2. The imidazopyrimidine-based compound of claim 1, wherein each of R₁ through R₁₀ is independently selected from the group consisting of hydrogen, substituted and unsubstituted C₁-C₁₀ alkyl groups, substituted and unsubstituted C₂-C₁₀ alkenyl groups, substituted and unsubstituted C₆-C₁₂ aryl groups, and substituted and unsubstituted C₃-C₁₂ heteroaryl groups.

3. The imidazopyrimidine-based compound of claim 1, wherein each of R₁ through R₁₀ is independently selected from the group consisting of hydrogen, C₁-C₁₀ alkyl groups, C₁-C₁₀ haloalkyl groups, C₂-C₁₀ alkenyl groups, C₂-C₁₀ haloalkenyl groups, phenyl groups, halophenyl groups, C₁-C₁₀ alkylphenyl groups, C₁-C₁₀ alkoxyphenyl groups, naphthyl groups, halonaphthyl groups, C₁-C₁₀ alkylnaphthyl groups, and C₁-C₁₀ alkoxy naphthyl groups.

4. The imidazopyrimidine-based compound of claim 1, wherein at least two adjacent groups selected from the group consisting of R₄ through R₆ or at least two adjacent groups selected from the group consisting of R₈ through R₁₀ are joined together to form a substituted or unsubstituted C₆-C₁₂ aromatic ring.

5. The imidazopyrimidine-based compound of claim 1, wherein each of L₁ and L₂ is independently selected from the group consisting of substituted and unsubstituted C₆-C₁₂ arylene groups, and substituted and unsubstituted C₃-C₁₂ heteroarylene groups.

6. The imidazopyrimidine-based compound of claim 1, wherein each of L₁ and L₂ is independently selected from the group consisting of phenylene groups, halophenylene groups, C₁-C₁₀ alkylphenylene groups, C₁-C₁₀ alkoxyphenylene groups, naphthylene groups, halonaphthylene groups, C₁-C₁₀ alkylnaphthylene groups, and C₁-C₁₀ alkoxy naphthylene groups.

7. The imidazopyrimidine-based compound of claim 1, wherein each of Ar₁ and Ar₂ is independently selected from the group consisting of substituted and unsubstituted C₆-C₁₂ aryl groups, and substituted and unsubstituted C₃-C₁₂ heteroaryl groups.

8. The imidazopyrimidine-based compound of claim 1, wherein each of Ar₁ and Ar₂ is independently selected from the group consisting of phenyl groups, halophenyl groups,

23

C₁-C₁₀ alkylphenyl groups, C₁-C₁₀ alkoxyphenyl groups, naphthyl groups, halonaphthyl groups, C₁-C₁₀ alkylnaphthyl groups, C₁-C₁₀ alkoxy naphthyl groups, pyridinyl groups, halopyridinyl groups, C₁-C₁₀ alkylpyridinyl groups, C₁-C₁₀ alkoxy pyridinyl groups, quinolinyl groups, haloquinolinyl groups, C₁-C₁₀ alkylquinolinyl groups, C₁-C₁₀ alkoxyquinolinyl groups, isoquinolinyl groups, haloisoquinolinyl groups, C₁-C₁₀ alkylisoquinolinyl groups, and C₁-C₁₀ alkoxyisoquinolinyl groups.

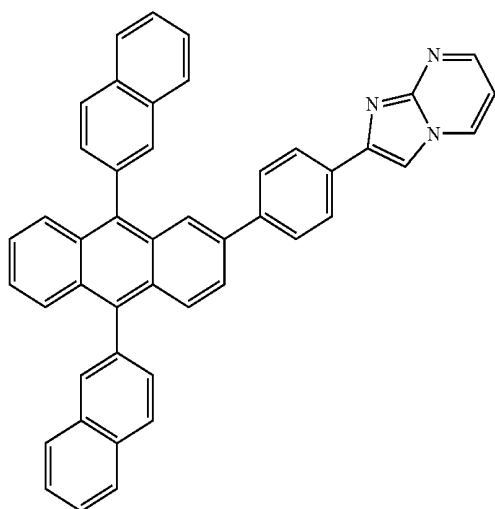
24

9. The imidazopyrimidine-based compound of claim 1, wherein m is 0 and n is 1.

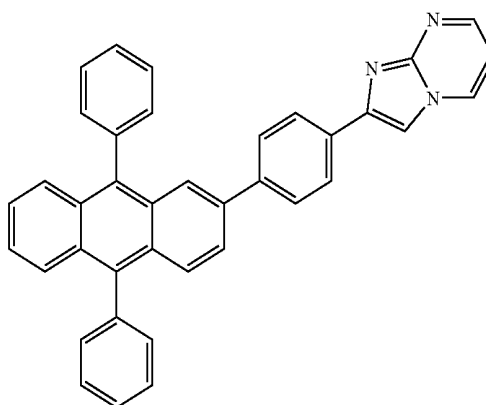
10. The imidazopyrimidine-based compound of claim 1, wherein each of m and n is 1.

11. The imidazopyrimidine-based compound of claim 1, wherein the compound represented by Formula 1 is selected from the group consisting of Compounds 1 through 9:

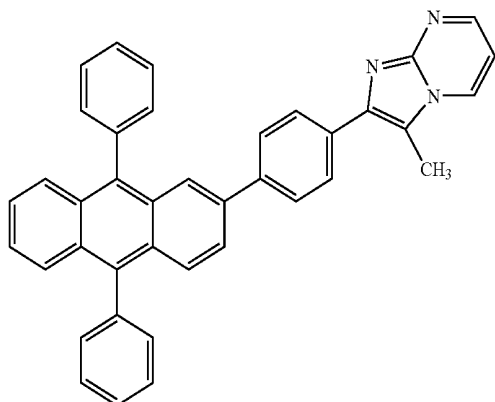
Compound 1



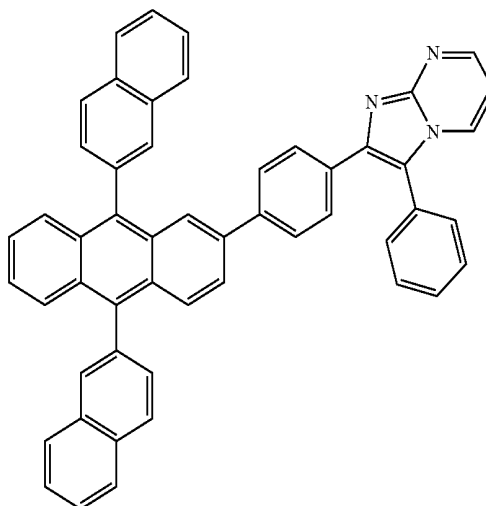
Compound 2



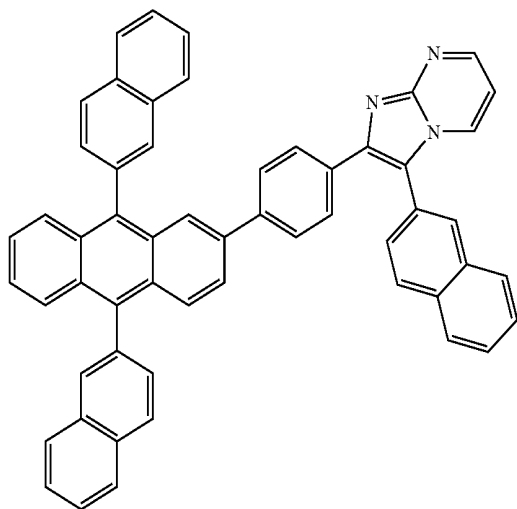
Compound 3



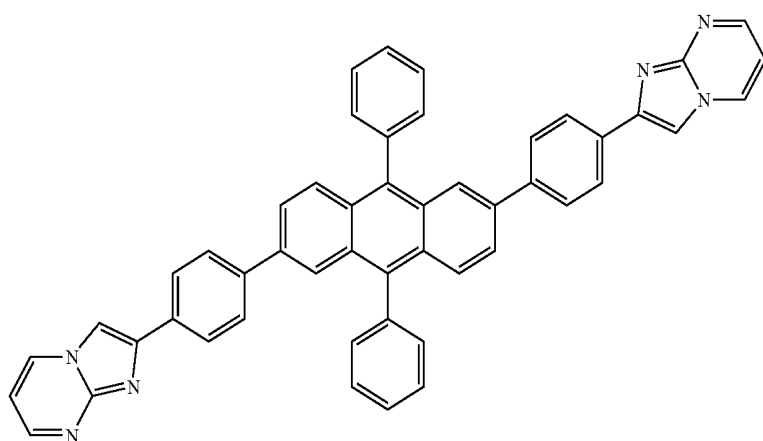
Compound 4



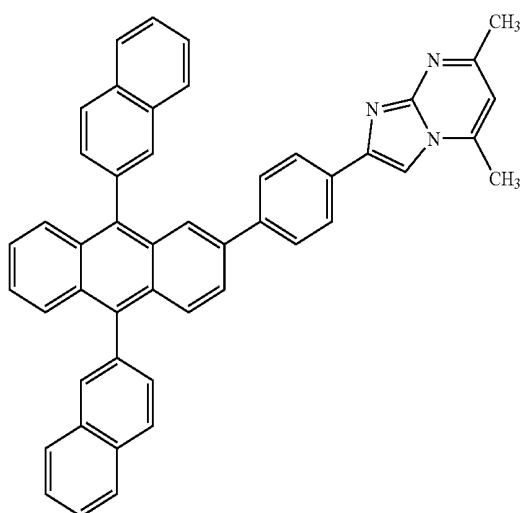
Compound 5



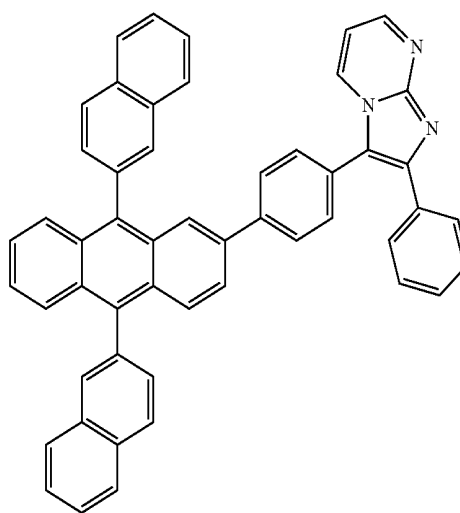
Compound 6



Compound 7

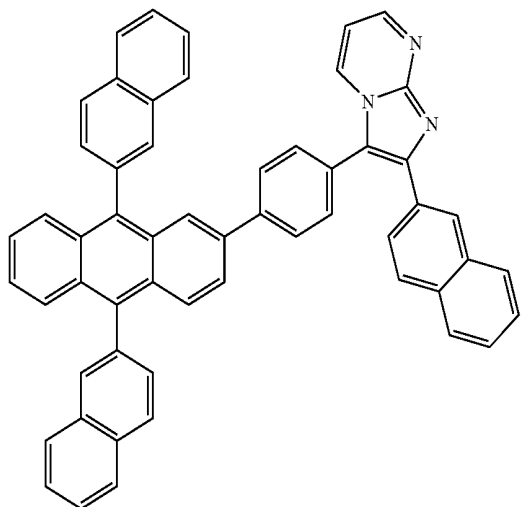


Compound 8



-continued

Compound 9



12. An organic light-emitting device comprising:
 a first electrode;
 a second electrode; and
 an organic layer between the first electrode and the second
 electrode, the organic layer comprising the imidazopy-
 rimidine-based compound of claim 1.

13. The organic light-emitting device of claim **12**, wherein
 the organic layer is an electron transport layer.

14. The organic light-emitting device of claim **13**, further
 comprising a layer between the first and second electrodes,
 the layer being selected from the group consisting of hole

injection layers, hole transport layers, electron blocking lay-
 25 ers, emitting layers, hole blocking layers, electron injection
 layers, and combinations thereof.

15. The organic light-emitting device of claim **12**, wherein
 the organic layer is an electron transport layer, and the organic
 light-emitting device further comprises a hole injection layer,
 30 a hole transport layer, an emitting layer, and an electron
 injection layer between the first electrode and the second
 electrode.

* * * * *

专利名称(译)	基于咪唑并嘧啶的化合物和使用包含其的有机层的有机发光装置		
公开(公告)号	US7824780	公开(公告)日	2010-11-02
申请号	US12/028744	申请日	2008-02-08
[标]申请(专利权)人(译)	金喜善YEON 杨SEUNG珏 SHIN JUNG HAN 李昌镐 KO HEE JOO		
申请(专利权)人(译)	金喜善妍 杨升GAK SHIN JUNG-HAN 李昌镐 KO HEE JOO		
当前申请(专利权)人(译)	三星移动显示器有限公司.		
[标]发明人	KIM HEE YEON YANG SEUNG GAK SHIN JUNG HAN LEE CHANG HO KO HEE JOO		
发明人	KIM, HEE-YEON YANG, SEUNG-GAK SHIN, JUNG-HAN LEE, CHANG-HO KO, HEE-JOO		
IPC分类号	H01L51/54 C07D487/04		
CPC分类号	C07D487/04 C07D519/00 Y10S428/917		
优先权	1020070024697 2007-03-13 KR		
其他公开文献	US20080226945A1		
外部链接	Espacenet USPTO		

摘要(译)

提供了基于咪唑并嘧啶的化合物和使用包括咪唑并嘧啶基化合物的有机层的有机发光器件。采用包括咪唑并嘧啶基化合物的有机层的有机发光器件具有低驱动电压，高效率，高亮度，长寿命和低功耗。

SECOND ELECTRODE
ELECTRON INJECTION LAYER
ELECTRON TRANSPORT LAYER
EMITTING LAYER
HOLE TRANSPORT LAYER
HOLE INJECTION LAYER
FIRST ELECTRODE
SUBSTRATE